

# Fabryka Narzędzi POREBA Sp. z o.o.

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- Self-centering steel body lathe chucks with manual clamping
  - Hard solid and 2-pieces reversible jaws for our lathe chucks
  - Replacement jaws for manual clamping and power chucks from other manufacturers
    - Steel adapter plates



Chuck type depending on spindle nose type according to DIN

Chuck type	DIN 6350		DIN 55026					DIN 55027						DIN 55029								
	T504/T505	T574/T575	T514/T515					T534/T535						T544/T545								
	back fixing	front or back fixing	1:4 spindel nose size					1:4 spindel nose size						1:4 spindel nose size								
Size			5	6	8	11	15	3	4	5	6	8	11	15	3	4	5	6	8	11	15	
100	+	+																				
125	+	+						+	+						+	+						
160	+	+	+					+	+	+					+	+	+					
200	+	+	+	+						+	+					+	+	+				
250	+	+	+	+	+						+	+					+	+				
315	+	+		+	+						+	+	+				+	+	+			
400	+	+			+	+						+	+					+	+			
500	+	+			+	+						+	+					+	+			
630	+	+					+	+					+	+						+	+	
800	+	+					+	+					+	+						+	+	

Chuck size	Jaws type							
	SDM	SDT	SGM	SGT	SJM	SJW	SJZ	SP
100					+	+	+	
125	+	+	+	+	+	+	+	+
160	+	+	+	+	+	+	+	+
200	+	+	+	+	+	+	+	+
250	+	+	+	+	+	+	+	+
315	+	+	+	+	+	+	+	+
400	+	+	+	+	+	+	+	+
500	+	+	+	+	+	+	+	+
630	+	+	+	+	+	+	+	+
800	+	+	+	+	+	+	+	+

SDM – soft 2-piece jaws  
SDT – hard 2-piece reversible jaws  
SGM – soft top jaws  
SGT – hard reversible jaws  
SJM – soft solid jaws  
SJW – hard solid outside jaws  
SJZ – hard solid inside jaws  
SP – hard master jaws